ABSTRACT OF THE DISCLOSURE

This invention relates to an image forming apparatus developing unit which develops including a · electrostatic latent image formed on an image carrier by two-component developing agent containing using The developing unit includes a polymerized toner. which conveys the two-component supply/convey member developing agent in the axial direction while agitating it and a toner density sensor which detects the toner density The toner density of the two-component developing agent. sensor is placed to be in a non-contact state with respect to the supply/convey member and oppose it with a gap of 0.8 mm or less. The diameter of the supply/convey member is set to 23 mm or more.

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